



Pre-Cast Skirting Units

Technical Characteristics	Value
Length	Maximum length 906mm
Adhesives	Allow 5mm over tolerances for fixing to wall with thin bed adhesive. Allow 12mm over tolerances for fixing to wall with sand / cement adhesive mix.
Thickness	Often determined by the size of the aggregate used. The aggregate would not normally exceed 15mm.
Projection	If the skirting is to project in front of the general wall lining, the top of skirting should have a pencil round arris.
Flush	If the skirting is to be flush with the wall lining, then the top of the skirting should be left square.
Pre-Cast	Different designs can be manufactured





Pre-Cast Stair Units

Technical Characteristics	Value
Riser Height	Maximum 200mm
Going	Maximum 400mm
Tread Thickness	Minimum 40mm
Length	Up to 1.5m in length – 40mm thick Between 1.5m – 2m – 50mm thick Above 2m – depends on specification
Non-slip Nosings or Inserts	Usually cast in during manufacture, can provide contrasting features in line with DDA requirements
Tolerances	Allow a minimum of 18mm for sand/ cement bed over and above concrete tolerances

